



www.fusiondigitalpaper.com

## ricoh optimum equipment settings for fusion digital paper

			5100, 5110, 7100, 7110, 9100, 9110				
High Heat Toner Product	GSM	Caliper (mil)	Paper Wt Range	Paper Type	Coated Paper Type	Finish	Notes
Fusion 6 mil Soft Polyester Lite	144	6	5-163-220 GSM	Synthetic	Matte	Textured	
Fusion 7.5 mil Soft Polyester	220	7.5	6-220-256 GSM	Synthetic	Matte	Textured	
Fusion 10 mil Soft Polyester	274	10	7-256-300 GSM	Synthetic	Matte	Textured	
Fusion 12 mil Soft Polyester	310	12	8-300-360 GSM	Synthetic	Matte	Textured	
Fusion 13 mil Polyester Cover	360	13	8-300-360 GSM	Synthetic	Matte	Textured	
Fusion Digital Satin Fabric	170	7	6-220-256 GSM	Synthetic	Matte	Textured	
Fusion Digital Name Badge	292	12.9	8-300-360 GSM	Synthetic	Matte	Textured	
Fusion Woven Fabric Repositionable	300	11.9	7-256-300 GSM	Synthetic	Matte	Textured	
Fusion Woven Fabric Repositionable (With Split Back Liner)	300	11.9	7-256-300 GSM	Synthetic	Matte	Textured	
Fusion ToneCard 9	210	8.7	5-163-220 GSM	Synthetic	Matte	Not Textured	
Fusion 11 mil Rigid Polyester	375	11	8-300-360 GSM	Synthetic	Matte	Not Textured	
Fusion Extreme Permanent	237	8.9	7-256-300 GSM	Synthetic	Matte	Not Textured	
Fusion Crystal Clear Cling	190	7.1	5-163-220 GSM	Transparency	Coated OFF	Textured	*See additional Advanced Settings information

**Fusion Crystal Clear Cling Advanced Settings\***  
 111- Updraft= 40%  
 110- Pickup Assist Setting= On  
 112- Blower Fan= 60%  
 116- Side Fan Shutter= Active  
 097- Nip Width Setting Prod= 0  
 098- Nip Width Setting Qlty= 0  
 106- Decurler Feed Speed Adj. Weak= 7.0%  
 107- Decurler Feed Speed Adj. Strong= -1%